



Item # HMI 12014

**Features:**

- Large heavy duty design of the press frame to limit the deflection
- Press bed bolted on, not welded, to prevent distortion. Can be easily removed for regrinding or adding more tapped holes
- Large rectangular tubes used at base of machine to give safe, instant portability. Oil reservoir is located vertically between the side plates to keep the machines foot print as small as possible.
- Hydraulic system is equipped with a wire mesh strainer on the suction side and a 10 micron filter on the return side to keep the system clean.
- Pump, motor, valve and reservoir are all easily accessible for maintenance.
- Large press bed to accommodate a variety of tooling other than just punching.
- Reservoir filled with oil.
- Lock out - tag out accommodations.
- Operators manual.

12 month warranty **Built in the USA!**

**Dimensions**

<b>Tonnage Capacity</b>	118 Tons
<b>Length of Stroke</b>	8 in
<b>Throat Depth</b>	14 in
<b>Throat Height</b>	18 in
<b>Press Platen L-R, F-B</b>	44 X17 in
<b>Floor to Press Platen</b>	36 in
<b>Distance Between Housing</b>	22.5 in
<b>Open Height</b>	18 in
<b>Shut Height</b>	10 in
<b>Rod Diameter</b>	4 in
<b>Cyl. Bore Diameter</b>	11 in
<b>1" Cycles per Minute</b>	23
<b>Pump Capacity G.P.M.</b>	18 GPM
<b>Operating Pressure PSI</b>	3,000 psi
<b>Pump Type</b>	Gear
<b>Motor 3 PH. 208/230/460V</b>	20H.P
<b>Reservoir Capacity</b>	55 Gallons Oil Furnished
<b>Press Dimensions L x W x H</b>	57 x 44 x 88 in
<b>Net Weight</b>	13750 lbs