

H&O DIE SUPPLY, INC.

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13" x 18" Capacity
PLC Controlled, Full Cycle
Semi-Automatic Operation

MODEL

1318-SA

Semi-Automatic Bandsaw

formerly model 1118 SA



Shown with Optional
Roller Conveyor



Manufactured in the United States of America

www.hodie.com

Wellsaw®

Built better to work stronger and last longer

7200 Interstate 20 • Kennedale, TX 76060

1318-SA

Model 1318-SA Semi-Automatic Bandsaw
Formerly Model 1118 SA



Standard Features

- PLC Controlled, Full Cycle Semi-Automatic Operation
- Variable Hydraulic Feed Rate Control
- Spring-Loaded Carbide Guides with Rollers
- Combination Reduction Gearbox and Perimeter Ring Gear Blade Drive
- Baldor® Motor
 - 3hp Motor 3 Phase TEFC
 - 2hp Single Phase ODP
- Infinitely Variable Blade Speeds
- Rite-Tension® Blade Tensioning Device
- Wet Cutting System
- Powered Blade Brush
- 110 Volts at Controls
- Overload and Undervoltage Protection
- Precision Ground Bed and Vise Jaws
- Quick Acting Vise/Air Powered
- Adjustable Stock Stop
- Auto Shut-Off at End of Cut
- OSHA Blade Guarding
- Tiger-Tooth® Bi-Metal Blade
- Coolant for Initial Start-Up

Available Factory Installed Options

- Flush Hose with 8.5 GPM Pump
 - Laser Line Pointer
 - Casters (Set of 4, 2 Locking)
 - NFPA Electrics (with Disconnect)
 - Work Light with Transformer
 - Stock Stand, 18"
 - 5' Non-Powered Roller Conveyor
 - 10' Non-Powered Conveyors
- Please Contact Factory for Additional Options

Specifications

Capacity	Round 13" Rectangular 13" x 18" 45° Angle 11" x 9-1/2"
Blade Size	1" x .035" x 12'6" (150")
Blade Speeds	Infinitely Variable 70-375 SFPM
Blade Guides	Carbide Guides with Rollers
Blade Tension	Manual Rite-Tension®
Electrical Options	115-208-230/60/1 208-230-460/60/3
Coolant System	Tank Capacity 8 Gallons Submersible Pump/3 GPM
Vise Control	Quick Acting/Manual Screw
Swivel Vise	To 45°
Feed Control	Variable Hydraulic/ Counterbalance Spring
Band Wheels	15" Diameter Cast Iron
Bed Height	35"
Floor Area	40"W x 84"L
Shipping Weight	955 Lbs.

Other Models in the 1318 Family

- Model 1338 with 38" Width Capacity
 - Model 1316S Swivel Head Miter Saw to 60°
- All Models Available with PLC Controlled Semi-Automatic Operation

The Model 1318-SA provides the strength and precision of our popular manual saw with the convenience of true semi-automatic operation. The factory programmed PLC manages the saw head and bed vise improving both safety and productivity.

